

FITTING INSTRUCTIONS FOR CAMEC SLIMLINE SLIDER WINDOW

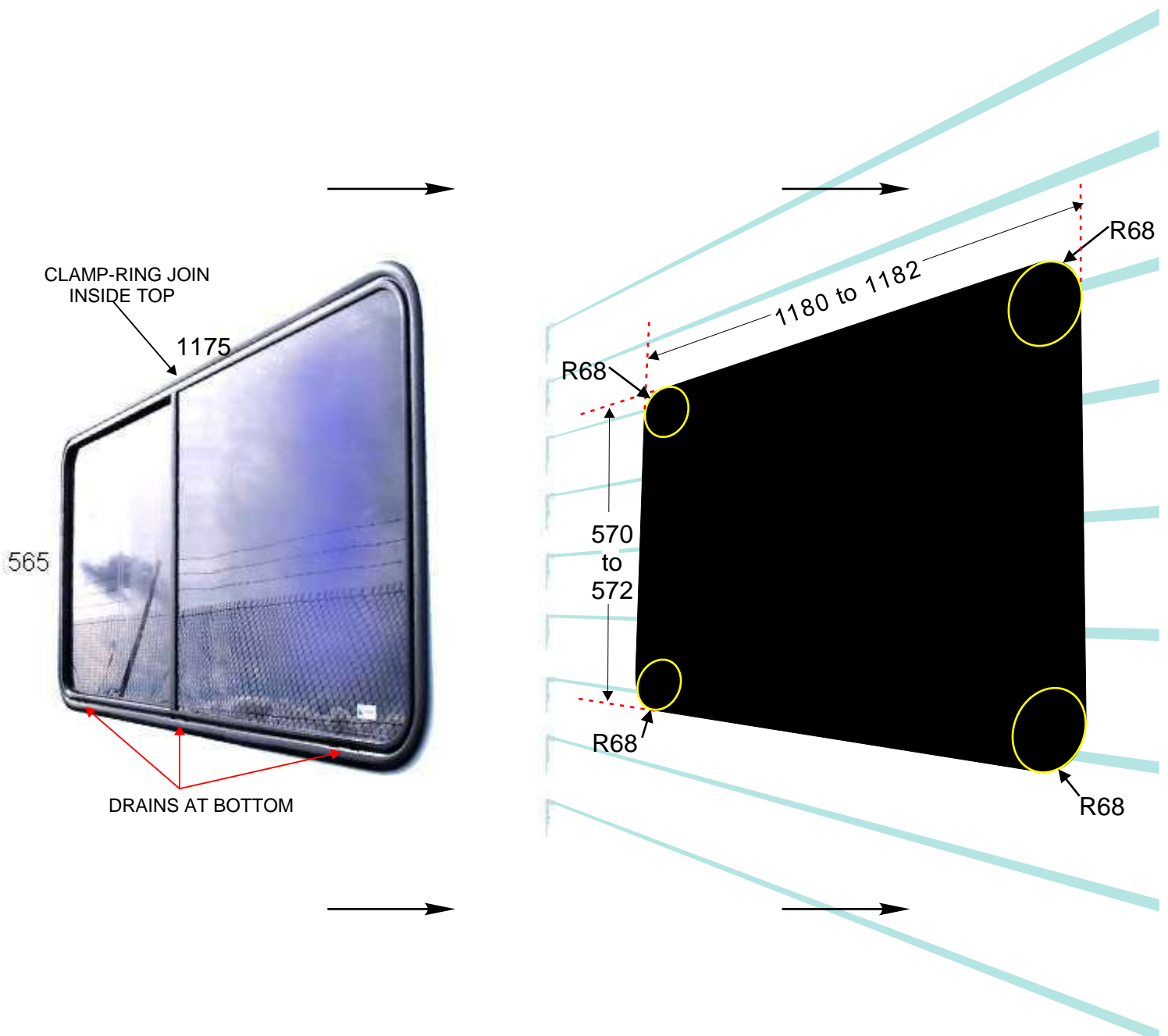
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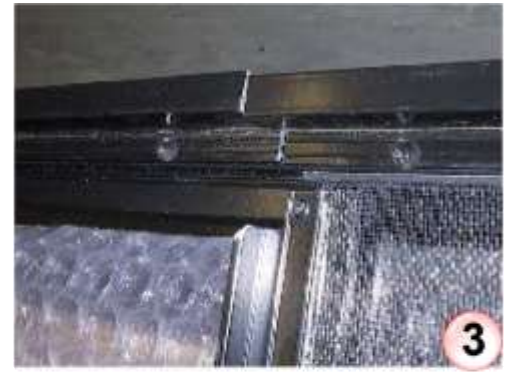
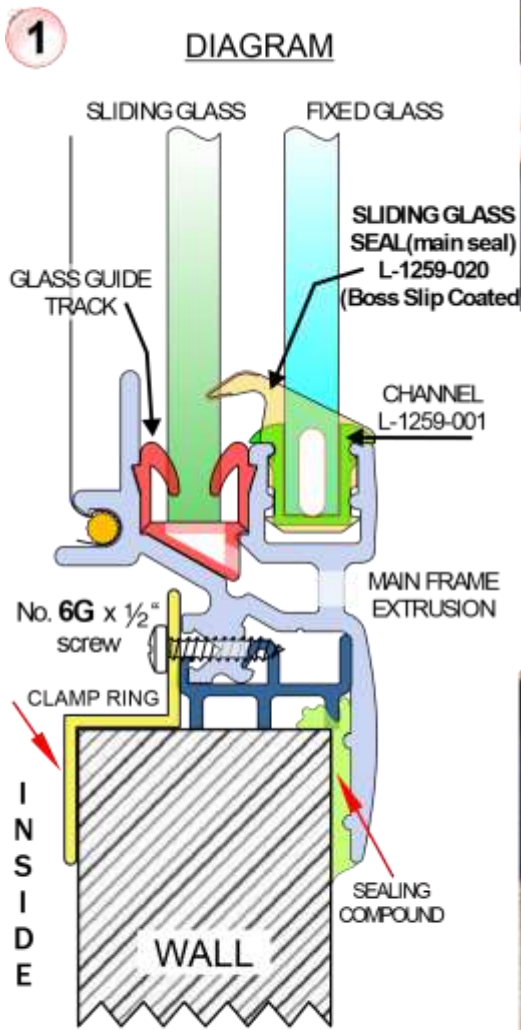
Using these Instructions along with the correct Clamp Ring, to suit the wall thickness, the completed Installation should be able to be carried out quickly and accurately.

1. All cut-outs to be 6 mm +/- 1 mm larger than nominal sizes on ALL windows.

2. Cut-outs to be square and parallel within 1-2 mm.
3. Make sure outside wall surface is clean.
Aluminium cladded walls require seams filled with silicone and crushed.

For example: Standard Fitting of Clamp Ring:
565 x 1175 Camec 4RC Side Sliding Window requires a cut-out size of 570 to 572 High x 1180 to 1182 Wide, with 68 mm radiuses cut in each corner.





Remove temporary anchoring screws.

Drill the rest of the holes into the mainframe.

With clamp ring over window and join at the top of the window. Anchor clamping at the bottom of the

window

FIXED GLAZING window, use a 2.5mm drill bit and drill a hole on both sides in the same manner by drilling mainframe and sides of the clamp ring join and temporary install 2 anchoring with 2 screws.

Use **6G** PAN Phillips self tapping screws with a maximum length of 1/4" "

Take Care! Only drill through the first section of the extrusion. **Do NOT** drill completely through.

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July 2009 onwards

Cross section of lower part of window and wall



Clean window of aluminium swarf by blowing away with compressed air.



Clean dust and dirt from around the where the window is going to be fitted.

Wipe window main frame flange with a dry cloth to remove dust. Apply sealing compound to flange. Foam tape is used in this case in the above picture.



For sealing compound use:

- 1). Butyl Mastic.
- 2). Double sided or one sided foam tape.
- 3). Silicone Sealant.
- 4). A suitable combination of the above. **DO NOT USE ADHESIVE**



Bottom of the window is a suitable starting point. Apply Sealing Compound (in this case foam tape) all the way around the flange. Mid-point. Take particular care around the four radius corner. Cut off tape end at the starting point to form a continuous seal. Join foam tape, cleanly, as above. Apply silicone to tape.



One person needs to hold window from the outside of the van.



Position window in opening on the wall of the place, gently in position in the van.

With the bottom of the window in place, gently push the top of the window opening. Do this from the outside of the van.

MAKE SURE WINDOW IS CENTRALISED IN CUTOUT. USE SPACERS IF NECESSARY

height as the clamping.
Plastic T-Joiner may need to be trimmed to allow clamping to sit flat against inside wall.

height as the clamping.



Top of window. T-Joiner cut out the same

Bottom of window. T-Joiner cut out the same



Position clamping around the window.

Attach clamping screw either side of join. Fasten 2 bottom screws.

The rest of the screws can be installed.

Note! When using silicone bedding, do not Remove excess silicone or any other be fully tighten clamping until silicone has cured. sealing compound - general cleanup. Over tightening when silicone is fresh WILL cause leaks.

INSTALLATION COMPLETE



FINISHED PRODUCT